

Name : MODBUS RTU (Zero-based Addressing)

☐ HMI ☒ Device

Location : Local

Weintek HMI

* Select Local for a device connected to this HMI, or Remote for a device connected through another HMI.

Device type : MODBUS RTU (Zero-based Addressing)

PLC ID : 160, V.3.30, MODBUS_RTU.e30

I/F : RS-485 2W [Open Device Connection Guide...](#)

* Support off-line simulation on HMI (use LB-12358)

* Support communications between HMI and device in pass-through mode

* Set LW-9903 to 2 to enhance the speed of download/upload device program in pass-through mode

COM : COM2 (9600,E,8,1) Settings...

Device default station no. : 99

☐ Default station no. use station no. variable

☐ Use broadcast command

[How to designate the station no. in object's address?...](#)

Interval of block pack (words) : 0

Max. read-command size (words) : 1

Max. write-command size (words) : 1

Address Range Limit...

Data Conversion...

OK Cancel

NOVAKON HMI

Communicator Port Setting

Add Link Delete Link

Add Node Delete Node

☒ Link 1 (1-to-1)

Link

☒ Enabled

Display Name: Link 1 Port: COM3

Link ID: LC1 HMI Station ID: 0

Link Type: 1-to-1 (Direct Link) Data Refresh Rate: 50 msec

Select Controller

Vendor Model

Jector Modbus ASCII Slave

KEYENCE Modbus RTU Slave

Koyo Modbus ASCII Slave (Not Optimized)

Lust **Modbus RTU Slave (Not Optimized)**

MKS Ieco Servo

Mitsubishi

Modbus

Novakon

Current Driver Version: 1.0.0

Communication Format

Interface: RS485 Baud rate: 9600

Parity: EVEN Data bits: 8 Stop bits: 1

OK